METALBER PLANING @ MACHINES

WOODWARD & POWELL PLANER CO. Worcester, Mass., U. S. A.



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METAL PLANING MACHINES

WOODWARD & POWELL Planer Co.

WORCESTER, MASSACHUSETTS U. S. A.

Catalogue B-4 1 9 0 3

0473



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PLANER CENTRES

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TELEGRAPH AND CABLE CODE

CABLE ADDRESS, "WOODPOW, WORCESTER"

Use "Lieber's Standard" in connection with

OUR CODE

Palace	What is the rate of freight from Worcester to ?
Pear	What is the price of , . boxed for export and delivered in New York City?
Perry	What is the price of boxed for export and delivered in Boston?
Pew	How soon can you ship if ordered immediately ?
Pie	When and how did you ship ?
Pigeon	What is the nearest size you have in stock to ?
Pike	Ship as soon as possible.
Pile	Ship as soon as possible, and do not insure.
Piony	Ship as soon as possible, and insure.
Pig	Wire price and time of delivery of
Pink	Quote bottom net cash price on
Pilot	Mail us particulars regarding
Picket	
Pine	
Pace	Shall we ship ?
Pint	Best we can do on delivery.
Pipe	None on hand or under way in the works.
Plan	Shipped as per your instructions.
Place	Can furnish machine inquired for at
Plumy	Lowest net cash price is
Plea	Terms: Settlement to be made in 30 days from date of invoice.
Plutonic	Terms : Spot cash.
Plow	This is our lowest net cash price t.o.b. Worcester, Mass.
Poach	We have shipped in our name and have drawn on you at sight with bill of lading attached.
Poet	
Parker	You have our very lowest price (prices). We cannot quote lower.

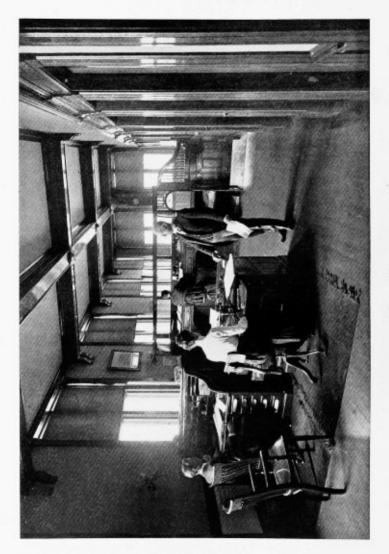
Post	Have nothing of approximate size in stock.
Power	Nearest size in stock to what you ask for is
Prawn	Order is received.
Present	We can ship at once.
Pone	We can ship in one week after receipt of order.
Prtwo	We can ship in two weeks after receipt of order.
Prthree	We can ship in three weeks after receipt of order.
Prfour	We can ship in four weeks after receipt of order.
Prfive	We can ship in five weeks after receipt of order.
Prsix	We can ship in six weeks after receipt of order.
Puncto	We can ship in two months after receipt of order.
Proviso	We can ship in three months after receipt of order.
Putlog	We can ship in four months after receipt of order.
Piragua	We can ship in five months after receipt of order.
Pithy	We can ship in six months after receipt of order.
Proud	Your telegram is not clear to us.
Purse	Arranged to receive electric motor between housings, back of arch-bar, with countershaft mounted on top housings.
Park	Direct-connected, electric-motor drive.
Parol	Electric-motor, belted drive.
Passion	
Pecan	
Pearl	
Pedal	
Peg	
Pencil	
Peril	
Person	
Peruse	
Plaid	Machine to which you refer is sold.

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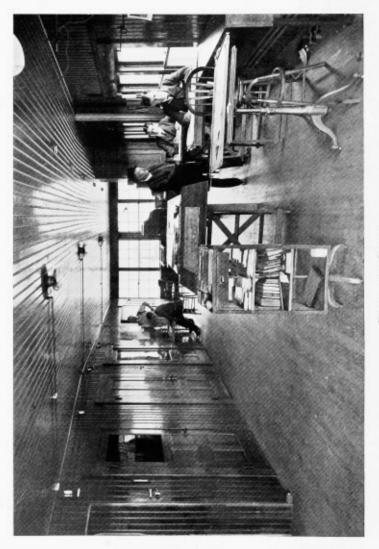
WORKS AT WORCESTER, MASSACHUSETTS



MAIN OFFICE



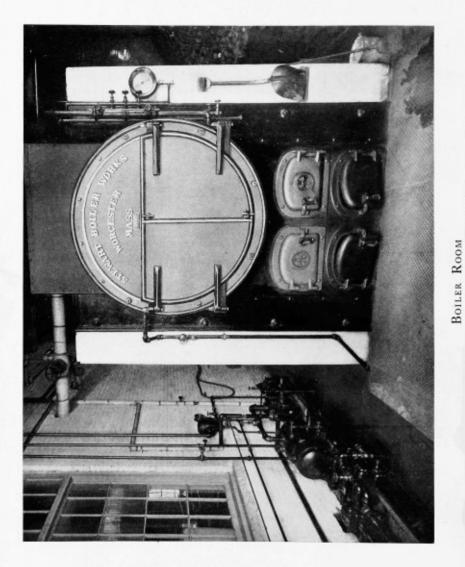
PRIVATE OFFICE

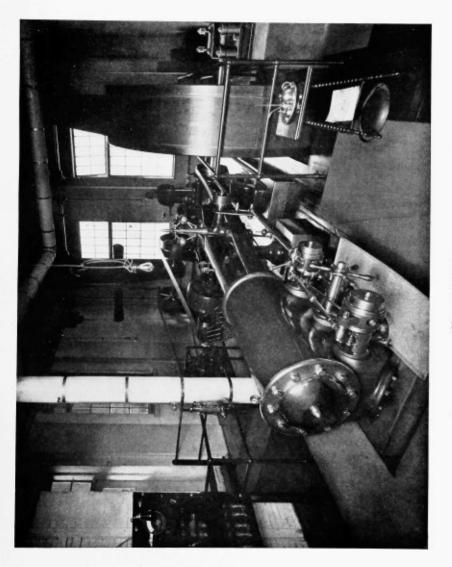


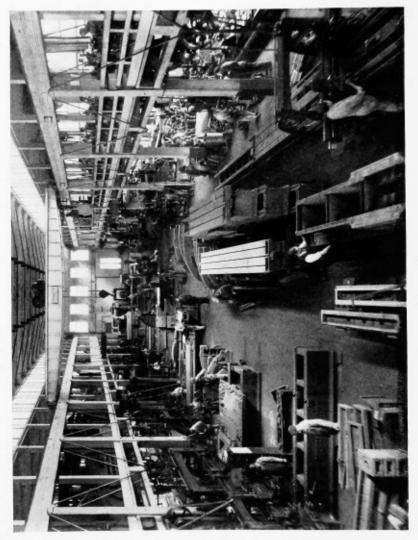
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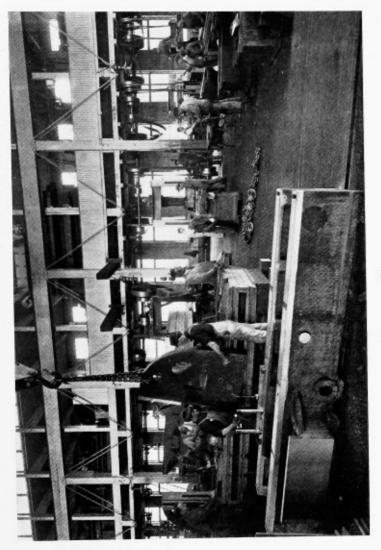


GENERAL FOREMAN'S OFFICE

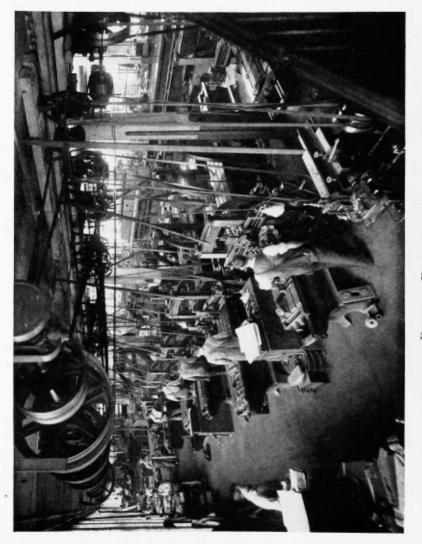








ERECTING DEPARTMENT





DRIVING-WORKS DEPARTMENT



HEADS DEPARTMENT



SIXTEEN SIZES

Standard Planers

ANY LENGTH





Woodward & Powell Planers are of superior quality of workmanship and material

The designs are unsurpassed

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Abacot	22 in.	22 in.	4 ft.	4500	\$
Acinus	22 "	22 "	5 "	5000	\$
Adonis	22 "	22 "	6 "	5500	\$
Aerostat	22 "	22 "	7 "	6000	\$
Afric	22 "	22 "	8 "	6500	\$
Agul	22 "	22 "	9"	7000	3
Aigret	22 "	22 "	10 "	7500	3
Ajuga	22 "	22 "	12 "	8500	3
Aurora	22 "	22 "	Any I	.ength	

22" x 22" PLANER

COUNTERSHAFT—Tight and loose pulleys, 10 inches diameter, 4 inches face, each. Should revolve 14 times per minute to move table one foot per minute cutting speed.

When requested to place an additional driving-shaft on planer, parallel with the bed, an additional charge will be made. \$

Simple in Construction

Quick Action

Easy to Handle



Gearing is powerful and unique, smooth running and free from jar or chatter

Code Word	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Begum	24 in.	24 in.	5 ft.	5500	\$
Bdellium	24 "	24 "	6"	6000	\$
Bhuchamp	24 "	24 "	7 "	6500	\$
Birch	24 "	24 "	8 "	7000	\$
Blithe	24 "	24 "	9"	7500	\$
Bonetta	24 "	24 "	10 "	8000	\$
Brocatel	24 "	24 "	11 "	8500	\$
Bugle	24 "	24 "	12 "	9000	\$
Bunch	24 "	24 "	Any I	.ength	

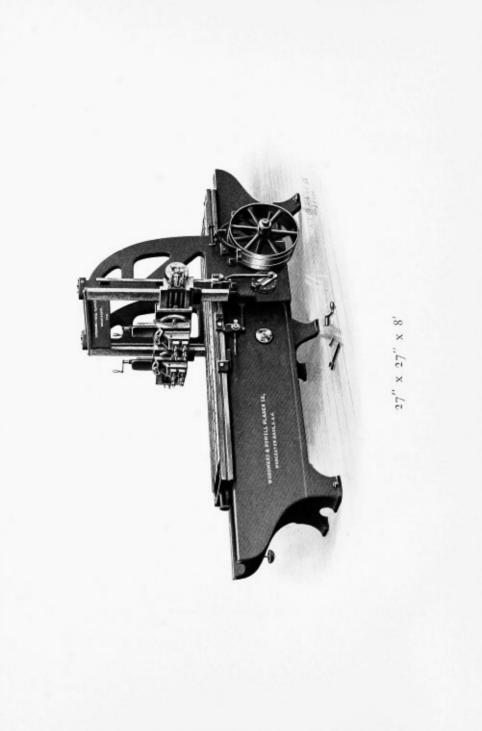
24" x 24" PLANER

Add to end of code-word the letter X if extra head on crossrail is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 10 inches diameter, 4 inches face, each. Should revolve 14 times per minute to move table *one foot* per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

Every planer is run and thoroughly tested before leaving our works



All parts are interchangeable as far as practicable, and work is executed under our personal supervision

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Cedar	27 in.	27 in.	6 ft.	7000	\$
Chalk	27 "	27 "	7 "	7500	\$
Cinchona	27 "	27 "	8 ''	8000	\$
Client	27 "	27 "	9"	8500	\$
Comet	27 "	27 "	10 "	9000	\$
Cremona	27 "	27 "	II "	9500	\$
Culm	27 "	27 "	12 "	10000	\$
Curculio	27 "	27 "	14 "	11000	\$
Custom	27 "	27 "	Any I	_ength	

27" x 27" PLANER.

Add to end of code-word the letter X if extra head on cross-rail is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys 10 inches diameter, 4 inches face, each. Should revolve 15¹/₄ times per minute to move table *one foot* per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

All racks and gears are cut-epicycloidal form of tooth



Holes in side of bed, for shaft-boxes, are bored to a jig. Solid boxes, one-third longer than usual practice,

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Delta	30 in.	30 in.	6 ft.	8600	\$
Dendrit	30 "	30 "	7 "	9500	\$
Diamond	30 "	30 "	8 "	10400	5
Diota	30 "	30 "	9"	11300	\$
Dolphin	30 "	30 "	10 "	12200	\$
Domesti	30 "	30 "	12 "	14000	\$
Draco	30 "	30 "	14"	15800	\$
Draconti	30 "	30 "	16"	17600	5
Duke	30 "	30 "	Any l	Length	

30" x 30" PLANER

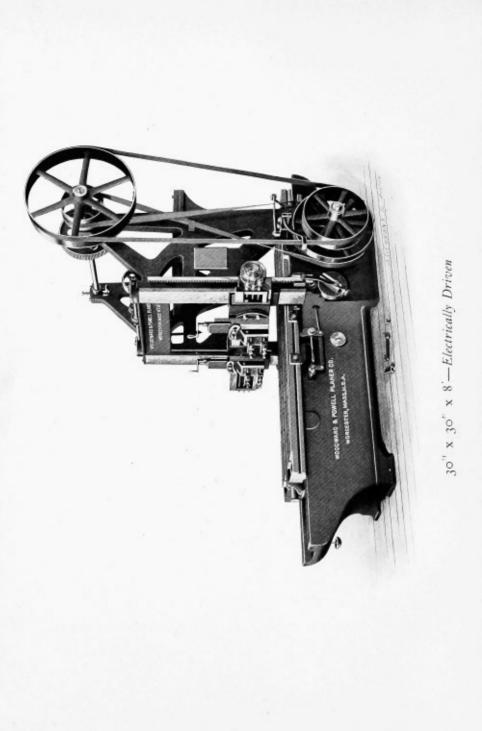
Add to end of code-word the letter : X if extra head on cross-rail is wanted. Price, \$ V if the head on front have in monthal Price, \$

Y if extra head on front housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 14 inches diameter, 5 inches face, each. Should revolve 151/2 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

are fitted into these holes, and each box has a support at each end



The illustration on opposite page represents a

30" X 30" X 8' PLANER

arranged to receive an

Electric Motor

on shelf between the housings, back of arch-bar, and to connect with the countershaft by spur gears; said countershaft being mounted above the motor. We furnish the gear for countershaft and the gear for motor-shaft. Switch and rheostat secured to the side of front housing, or where desired.

We are prepared to furnish other types of Electric Drive



The intermediate shaft in all sizes of planers, 33 inches and smaller, can be removed from the planer bed,

Code Word	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Efficien	33 in.	33 in.	6 ft.	9200	\$
Egeran	33 "	33 "	7 "	10200	\$
Eider	33 "	33 "	8 "	11200	\$
Ejector	3.3 "	33 "	9 "	12200	\$
Eked	33 "	33 "	10 "	13200	5
Eldorad	33 "	33 "	12 "	14200	\$
Emerald	33 "	33 "	14 "	16200	\$
Enhance	33 "	33 "	16 "	18200	\$
Epitaph	33 "	33 "	Any l	Length	

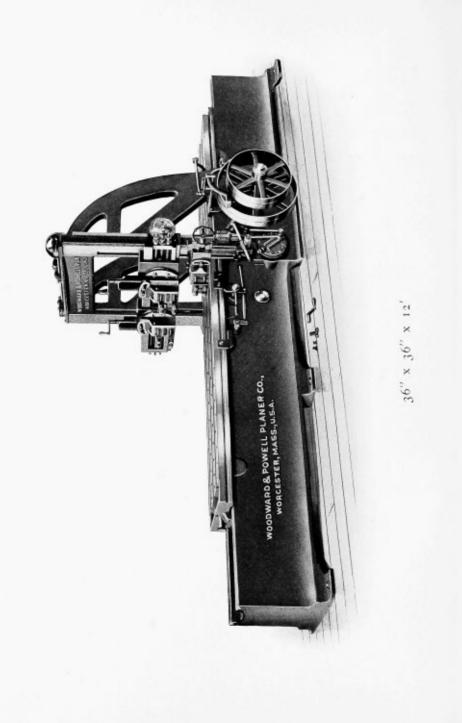
33" x 33" PLANER

Add to end of code-word the letter : X if extra head on cross-rail is wanted. Price, \$ Y if extra head on front housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 14 inches diameter, 5 inches face, each. Should revolve 1512 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

with large intermediate gear, shaft-box on back side, and *rack-gear pinion* all in contact; the hole in bed on back side being large enough to admit the pinion-gear



Belts are shifted from either side of planer by a cam that shifts one belt onto loose pulley before the other belt is shifted onto the other tight pulley

	X 30	PLANER	
Plane in Width	Plane in Height	Plane Weight in About Length	Price with One Head on Cross-Rail
36 in.	36 in.	8 ft. 15000	\$
36 "	36 "	9 " 16000	\$
36 "	36 "	10 " 17000	\$
36 "	36 "	11 " 18000	\$
36 "	36 "	12" 19000	\$
36 "	36 "	14 " 21000	\$
36 "	36 "	16" 23000	\$
36 "	36 "	18 " 25000	\$
36 "	36 "	Any Length	
	in Width 36 '' 36 '' 36 '' 36 '' 36 '' 36 ''	Plane in Plane in Width Height 36 in. 36 in. 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 '' 36 ''	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

36" x 36" PLANER

Add to end of code-word the letter :	
X if extra head on cross-rail is wanted.	Price, \$
Y if extra head on front housing is wanted.	Price, \$
Z if extra head on back housing is wanted.	Price, \$

COUNTERSHAFT—Tight and loose pulleys, 15 inches diameter, 5 inches face, each. Should revolve 19 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

The belt-shifter can be locked with both belts on the two loose pulleys, by a device situated conveniently for the operator, thus avoiding danger of accident by reason of belts working onto tight pulleys and starting the table



Woodward & Powell Planers have very wide tracks, which are protected from chips and dirt by guards on the tables. Automatic track-oilers located in the bed

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Gherkin	42 in.	42 in.	10 ft.	22000	\$
Giant	42 "	42 "	12 "	24500	\$
Gladio	42 "	42 "	14 "	27000	5
Greis	42 "	42 "	16 "	29500	\$
Golden	42 "	42 "	18 "	32000	\$
Grade	42 "	42 "	20 "	34500	\$
Gunbo	42 "	42 "	22 "	37000	\$
Guard	42 "	42 "	24 "	39500	\$
Guilt	42 "	42 "	Any I	Length	

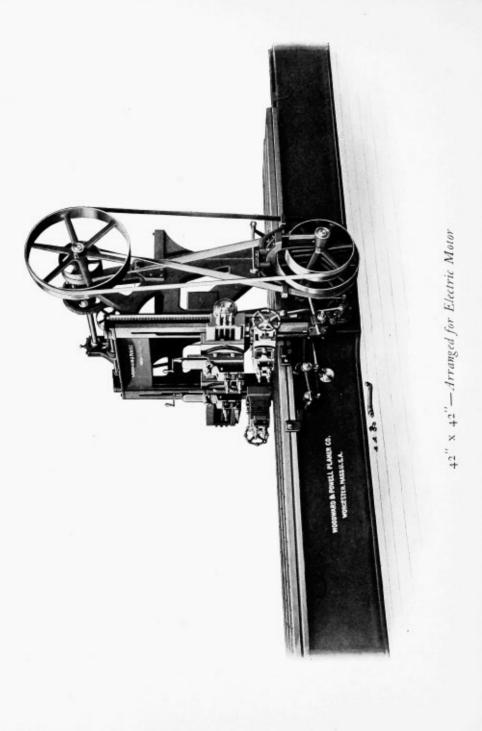
42" x 42" PLANER

Add to end of code-word the letter :	
X if extra head on cross-rail is wanted.	Price, \$
Y if extra head on front housing is wanted.	Price, \$
Z if extra head on back housing is wanted.	Price, \$

COUNTERSHAFT—Tight and loose pulleys, 16 inches diameter, 6 inches face, each. Should revolve 181/2 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

Table-racks are made of short sections, teeth cut from solid stock. Table can be run back clear from cuttingheads by raising a latch in back dog attached to table



The illustration on opposite page represents a

42" x 42" PLANER

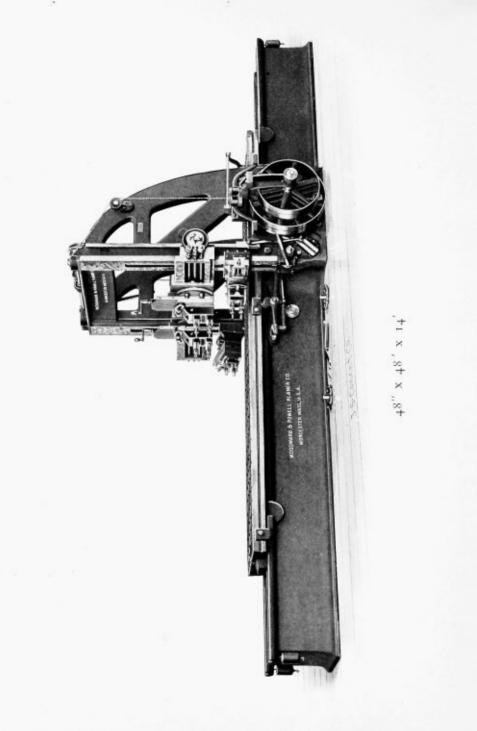
arranged to receive an

Electric Motor

on shelf between the housings, back of arch-bar, and to connect with the countershaft by spur gears; said countershaft being mounted above the motor. We furnish the gear for countershaft and the gear for motor-shaft. Switch and rheostat can be secured to side of front housing, or where desired.

> We are prepared to furnish other types of Electric Drive

> > THE DIRECT-CONNECTED THE SILENT-CHAIN THE MOTOR-BELTED



Woodward & Powell Planers having two heads on the cross-rail, have their *patent feed device* attached to the front end of cross-rail, which feeds both heads at the same time, one strictly independent of the other, in any direction

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Hakot	48 in.	48 in.	10 ft.	28000	\$
Haloid	48 "	48 "	12 "	30800	\$
Hedge	48 "	+8 "	14 "	33600	\$
Helm	48 "	48 "	16 "	36400	\$
Hiatus	48 "	48 "	18 "	39200	\$
Hithe	48 "	48 "	20 "	42000	\$
Honor	48 "	48 "	22 "	44800	\$
Homage	48 "	48 "	24 "	47600	\$
Hump	48 "	48 "	Any 1	Length	

48" x 48" PLANER

Add to end of code-word the letter:

X if extra head on cross-rail is wanted. Price, \$

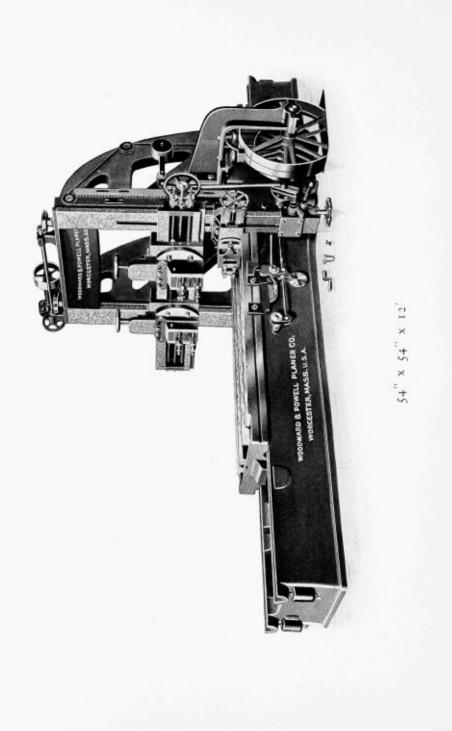
Y if extra head on front housing is wanted. Price, \$

Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 16 inches diameter, 6 inches face, each. Should revolve 181/2 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

Cross-rails on planers larger than 30 inches are raised and lowered by power. All elevating-screws are cut right-hand, and especial attention paid to accuracy



Cross-rails are sufficiently long at each end so that the head can be set at an angle of 45 degrees, and plane this angle on a piece as wide as will pass between the housings

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Icon	54 in.	54 in.	10 ft.	40000	\$
India	54 "	54 "	12 "	43000	\$
Idiago	54 "	54 "	14 "	46000	\$
Inertia	54 "	54 "	16 "	49000	\$
Ingot	54 "	54 "	18 "	52000	\$
Intim	54 "	54 "	20 "	55000	\$
Invent	54 "	54 "	22 "	58000	\$
Ionic	54 "	54 "	24 "	61000	\$
Ire	54 "	54"	Any 1	Length	

54" x 54" PLANER

Add to end of code-word the letter :

X if extra head on cross-rail is wanted. Price, \$

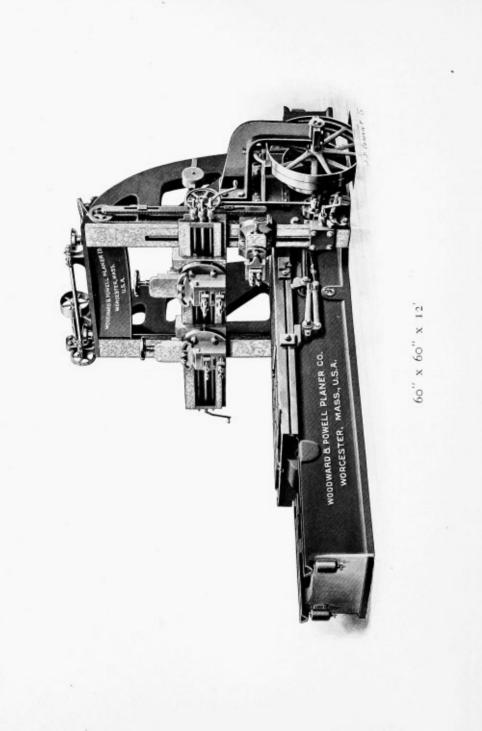
Y if extra head on front housing is wanted. Price, \$

Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 24 inches diameter, 6 inches face, each. Should revolve 181/2 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

When two heads are on the cross-rail, the back end of rail is sufficiently long to allow of the back head being run out of the way, giving the other head full range of the planer



Side-heads can be mounted on face of the housings, and run close under the cross-rail and *below the table*. Side-heads have power vertical-feed

CODE WORD	Plane in Width	Piane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Jacinth	60 in.	60 in.	12 ft.	47000	5
Jaguar	60 "	60 "	14 "	50500	\$
Japu	60 "	60 "	16 "	54000	\$
Jerboa	60 "	60"	18 "	57500	s
Jervin	60 "	60 "	20 "	61000	\$
Jamaici	60 "	60"	22 "	64500	\$
Jonquil	60 "	60 "	24 "	68000	\$
Junket	60 "	60 "	26."	71500	\$
Juror	60"	60 "	Any	Length	

60" x 60" PLANER

Add to end of code-word the letter:

X	if	extra	head	on	cross-rail	is	wanted.	Price, \$

Y if extra head on front housing is wanted. Price, \$

Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 24 inches diameter, 6 inches face, each. Should revolve 181/2 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

We furnish either the plain or compound side-heads with extension bar



Wherever the Woodward & Powell Planers are used, they are pronounced capable of covering a large range of work, from the lightest, where only a light power

Code Word	Plane in Width	Plane in Height	Plane Weight in About	Price with One Head on Cross-Rail
Kaolin	66 in.	66 in.	12 ft. 51000	\$
Kestrel	66 "	66 "	14 " 55000	\$
Kinate	66 "	66 "	16 " 59000	\$
Kirtle	66 "	66"	18 " 63000	\$
Knight	66 "	66 "	20 " 67000	\$
Knittle	66 "	66 ''	22 " 71000	\$
Kruka	66 "	66 "	24 " 75000	\$
Kremlin	66 "	66"	26 " 79000	\$
Koran	66 "	66"	Any Length	

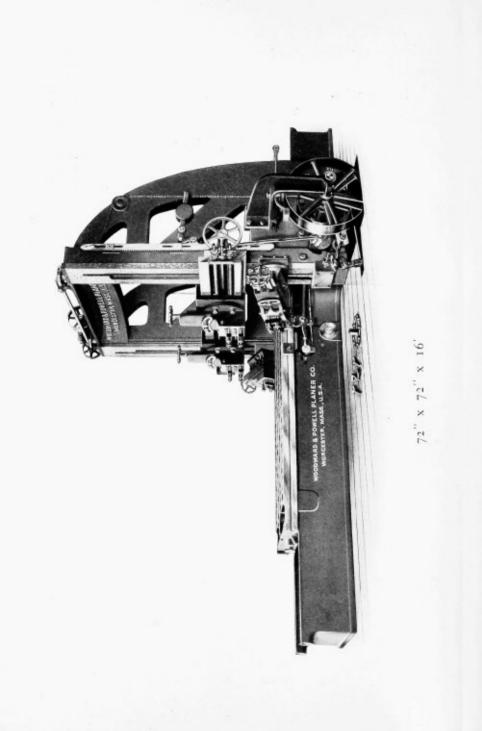
66	X	66	PLANER

Add to end of code-word the letter : X if extra head on cross-rail is wanted. Price, \$ Y if extra head on front housing is wanted. Price, \$ Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 24 inches diameter, 6 inches face, each. Should revolve 181/2 times per minute to move table one foot per minute.

Additional driving-shaft on planer, parallel with the bed. Price, \$

is required, to very heavy cuts, where *great* power is required; reliable, efficient, and easily handled by the operator



All large gears are made of *semi-steel*, close grain, tough and durable. Pinion gears are made of forged steel 45 to 50 points carbon

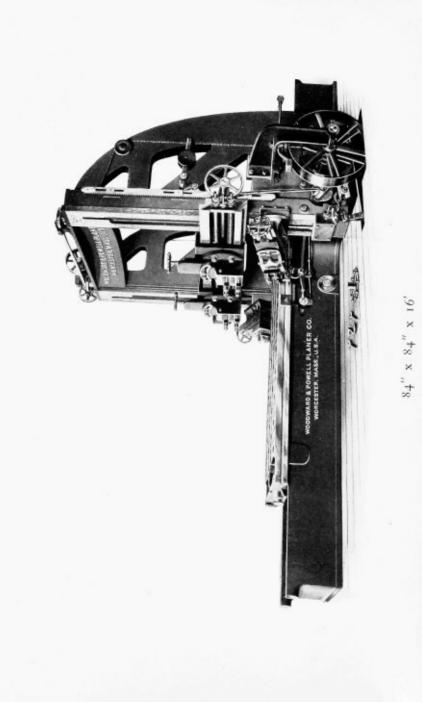
CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Lactine	72 in.	72 in.	12 ft.	55000	\$
Lacuna	72 "	72 "	14 "	60000	\$
Lampate	72 "	72 "	16 "	65000	\$
League	72 "	72 "	18 "	70000	\$
Lector	72 "	72 "	20 "	75000	\$
Legal	72 "	72 "	22 "	80000	\$
Lithic	72 "	72 "	24 "	85000	\$
Lucern	72 "	72 "	26 "	90000	\$
Luster	72 "	72 "	Any l	Length	

72" x 72" PLANER

Add to end of code-word the letter: X if extra head on cross-rail is wanted. Price, \$ Y if extra head on front housing is wanted. Price, \$ Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys 24 inches diameter, 6 inches face, each. Should revolve 14 times per minute to move table *one foot* per minute cutting speed.

In 36-inch planers and larger, the pinion gears and shaft are forged in one piece



Our planers have a longer vertical feed for the slide on the cross-rail heads than other makes. The feed

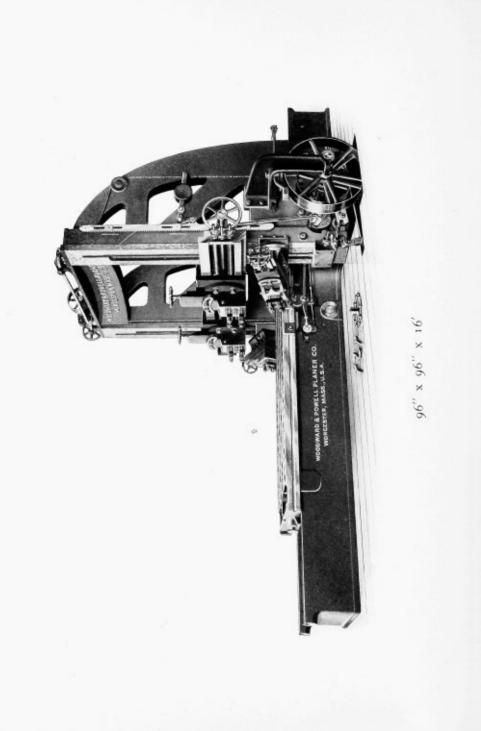
CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Mace	84 in.	84 in.	12 ft.	60000	\$
Macegno	84 "	84 "	14 "	67000	\$
Magic	84 "	84 "	16 "	74000	\$
Merino	84 "	84 "	18 ".	81000	\$
Melt	84 "	84 "	20 "	88000	\$
Mica	84 "	84 "	22 "	95000	\$
Miner	84 "	84 "	24 "	102000	\$
Minute	84 "	84 "	26 "	109000	\$
Moat	84 "	84 "	Any I	Length	

84" x 84" PLANER

Add to end of code-word the letter : X if extra head on cross-rail is wanted. Price, \$ Y if extra head on front housing is wanted. Price, \$ Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT-Tight and loose pulleys, 24 inches diameter, 8 inches face, each. Should revolve 14¹/₄ times per minute to move table *one foot* per minute cutting speed.

screw travels with the slide. The slide has the *full* bearing of the swivel at all times



Our planers, 36-inch and larger, are quadrupled geared. All of our planers are made square driven, the driving

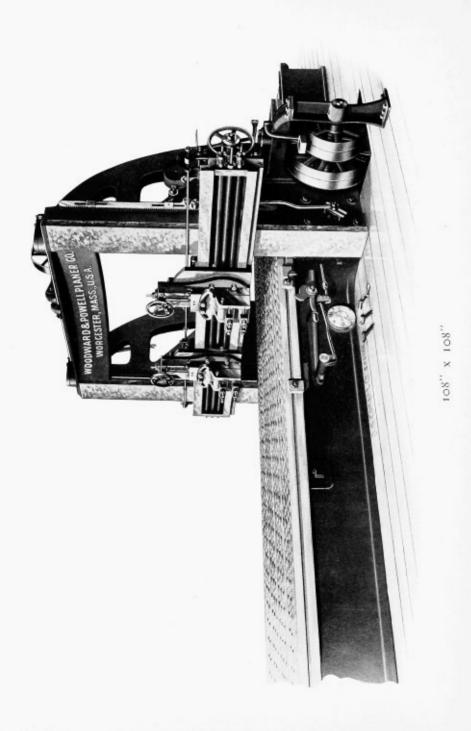
CODE WORD	Plane in Width	Plane in Height		right Price with One Head on One Sout Cross-Rail
Nacrite	96 in.	96 in.	12 ft. 700	\$ 000
Nebula	96 "	96 "	14 " 780	\$ 000
Nerve	96 "	96 "	16 " 860	000 \$
Nichar	96"	96 "	18 " 940	000 \$
Niello	96 "	96 "	20 " 1020	>>>> \$
Noble	96 "	96 "	22 " 1100	\$ 000
Nodule	96 "	96 "	24 " 1180	000 \$
Noul	96 "	96 "	30 " 1420	\$ 000
Nun	96 "	96"	Any Leng	th

96" x 96" PLANER

Add to end of code-word the letter:	
X if extra head on cross-rail is wanted.	Price, \$
Y if extra head on front housing is wanted.	Price, \$
Z if extra head on back housing is wanted.	Price, \$

COUNTERSHAFT—Tight and loose pulleys, 26 inches diameter, 8 inches face, each. Should revolve 14¹/₂ times per minute to move table *one foot* per minute cutting speed.

shaft placed at right angle to the planer bed unless otherwise ordered



Our planers can be arranged with driving-shaft placed parallel with the bed of planer, if desired by the purchaser

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
108 in.	108 in.	16 ft.	96000	\$
108 "	108 "	18 "	106000	\$
108 "	108 "	20 **	116000	\$
108 "	108 "	22 "	126000	\$
108 "	108 "	24 "	136000	\$
108 "	108 "	26 "	146000	\$
108 "	108 "	28 "	156000	\$
108 "	108 "	30 "	166000	\$
108 "	108 "	Any	Length	
	in Width 108 in. 108 '' 108 '' 108 '' 108 '' 108 '' 108 ''	in in Height Width Height 108 in. 108 in. 108 '' 108 '' 108 '' 108 ''	in in in in Length Width Height Length 108 in. 108 in. 16 ft. 108 " 108 " 18 " 108 " 108 " 20 " 108 " 108 " 22 " 108 " 108 " 24 " 108 " 108 " 26 " 108 " 108 " 28 " 108 " 108 " 30 "	in in Height International Internation International International International International Inter

108" x 108" PLANER

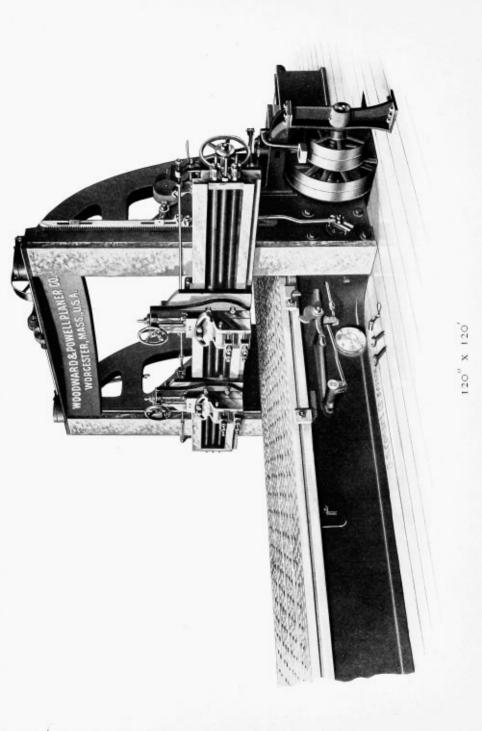
Add to end of code-word the letter:

X	ıf	extra	head	on	cross-rail is wanted.	Price, \$
\mathbf{Y}	if	extra	head	on	front housing is wanted.	Price, \$

Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 28 inches diameter, 8 inches face, each. Should revolve 191/2 times per minute to move table *one foot* per minute cutting speed.

The illustration on opposite page shows cross-rail extended on front end.



Automatic cross-feed stop is shown on illustration of 108-inch and 120-inch planers

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Pacane	120 in.	120 in.	16 ft.	114000	\$
Pearl	120 "	120 "	18 "	126000	\$
Pheon	120 "	120 "	20 "	138000	\$
Plover	120 "	120 "	22 "	150000	\$
Potent	120 "	120 "	24 "	162000	\$
Prime	120 "	120 "	26 "	174000	\$
Public	120 "	120 "	28 "	186000	\$
Pulque	120 "	120 "	30 "	198000	\$
Purse	120 "	120 "	Any I	Length	

120" x 120" PLANER

Add to end of code-word the letter :	
X if extra head on cross-rail is wanted.	Price, \$
Y if extra head on front housing is wanted.	Price, \$
Z if extra head on back housing is wanted.	Price, \$

COUNTERSHAFT—Tight and loose pulleys, 30 inches diameter, 8 inches face, each. Should revolve 191/2 times per minute to move table one foot per minute cutting speed.

This automatic feed-stop can be applied to side-head vertical-feed, as shown on illustration on page 72





SEVEN SIZES

Widened Planers

ANY LENGTH





Widened planers are useful where width is wanted and only ordinary power required

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Quadra	36 in.	30 in.	8 ft.	10500	\$
Quaber	36 "	30 "	10 "	12500	\$
Quadrin	36 "	30 "	12 "	14500	\$
Qugga	36 "	30 "	14 "	16500	\$
Quilt	36 "	30"	Any Length		
Quail	42 in.	30 in.	8 ft.	11500	\$
Quag	42 "	30 "	10 "	13700	\$
Quince	42 "	30 "	12 "	15900	\$
Quorum	42 "	30 "	14 "	18100	\$
Quota	42 "	30 "	Any	Length	

WIDENED PLANERS

Add to end of code-word the letter :

X if extra head on cross-rail is wanted. Price, \$

Y if extra head on front housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 14 inches diameter, 5 inches face, each. Should revolve 151/2 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

Bed casting solid, no widening-out pieces used. These planers can be furnished with square end and without legs



CODE WORD	Plane in Width	Plane in Height	Plane Weig! in Abou Length	
Raft	42 in.	36 in.	8 ft. 1550	o \$
Reglet	42 "	36 "	10 " 1760	0 \$
Roman	42 "	36 "	12 " 1970	0 \$
Rumor	42 "	36 "	14 " 21800	5 5
Rotundo	42 "	36 "	16 " 2390	0 \$
Round	42 "	36 "	Any Length	
Reap	48 in.	36 in.	8 ft. 1700	o \$
Rest	48 "	36 "	10 " 1950	o \$
Ring	48 "	36 "	12 " 2000	o \$
Rotate	48 "	36 "	14 " 24500	0 \$
Rural	48 "	36 "	16 " 2700	0 \$
Rustic	48 "	36 "	Any Length	

WIDENED PLANERS

Perfectly reliable for all kinds of planing

Add to end of code-word the letter : X if extra head on cross-rail is wanted. Price, \$ Y if extra head on front housing is wanted. Price, \$ Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 15 inches diameter, 5 inches face, each. Should revolve 19 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

Quadruple geared; as strong and powerful as most of the 42-inch planers on the market



CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Sable	54 in.	42 in.	10 ft.	24500	\$
Saddle	54 "	42 "	11 "	27200	\$
Safe	54 "	42 "	12 "	29900	\$
Sage	54 "	42 "	14 "	32600	\$
Signal	54 "	42 "	16 "	35300	\$
Silico	54 "	42 "	18 "	38000	\$
Spin	54 "	42 "	20 "	40700	\$
Station	54 "	42 "	22 "	43400	\$
Sugar	54 "	42 "	Any	Length	

WIDENED PLANERS

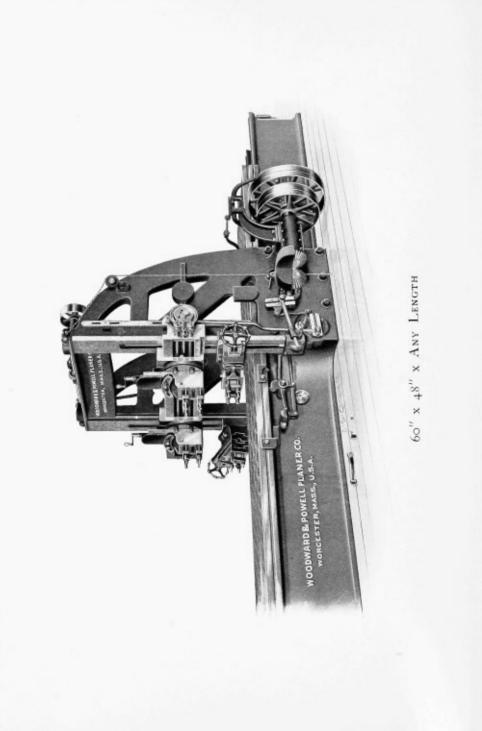
This makes a fine-looking 54-inch planer

Add to end of code-word the letter :	
X if extra head on cross-rail is wanted.	Price, \$
Y if extra head on front housing is wanted.	Price, \$
Z if extra head on back housing is wanted.	Price, \$

COUNTERSHAFT—Tight and loose pulleys, 16 inches diameter, 6 inches face, each. Should revolve 181/3 times per minute to move table *one foot* per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

All right for planing any piece that can be placed on the planer



We have made many of this type of planers. They are answering the demands made on them and giving entire

	1111	a dian	I I'm		
Code Word	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Tetrigo	60 in.	48 in.	10 ft.	30000	\$
Thistle	60 "	+8 "	12 "	33000	\$
Theorem	60 "	48 "	14 "	36000	\$
Tidal	60 "	48 "	16 "	39000	\$
Tibial	60 "	48 "	18 "	42000	\$
Tropic	60 "	+8 "	Any Le	ngth	
Trout	76 in.	48 in.	10 ft.	32000	\$
Tuscan	76 "	+8 "	12 "	35200	\$
Twinkle	76 "	48 "	14 "	38400	\$
Trader	76 "	48 "	16 "	41600	\$
Tower	76 "	48 "	18 "	44800	\$
Turtle	76 "	48 "	Any I	ength	

WIDENED PLANERS

Add to end of code-word the letter:

X	if	extra	head	on	cross-rail is wanted.	Price, \$
Y	if	extra	head	on	front housing is wanted.	Price, S

Z if extra head on back housing is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 16 inches diameter, 6 inches face, each. Should revolve 1813 times per minute to move table one foot per minute cutting speed.

Additional driving-shaft on planer, parallel with the bed. Price, \$

satisfaction; we will furnish planers with driving-shaft placed right angle to the bed or parallel with the bed, as desired





T W E L V E

Special Planers

ANY LENGTH





Fluting Planers

2834 inches between housings, 5 inches between table and cross-rail; table 67 inches long

Will receive ten rolls in width and two rolls in length

Used for fluting feed-rolls 114 inches diameter, for textile machinery

Each roll revolves automatically for each cut

Cross-head has ten tool holders, independent vertical adjustment for each tool

Weight, 6000 pounds. Price, \$

COUNTERSHAFT — Tight and loose pulleys, 9 inches diameter, 3¹/₂ inches face, each. Should revolve 13¹/₂ times per minute to move table *one foot* per minute cutting speed

We are the only concern in the United States that builds a textile feed-roll planer



We are the only manufacturers of this time-saving and economical planer

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with Three Heads
17 in.	26 in.	8 ft.	11000	\$
17 "	26 "	10 "	12000	\$
17"	26 "	12 "	13000	\$
22 "	32 "	8 "	1 5000	\$
22 "	32 "	10 "	16500	\$
2.2 "	32 "	12 "	18000	\$

VALVE PLANERS

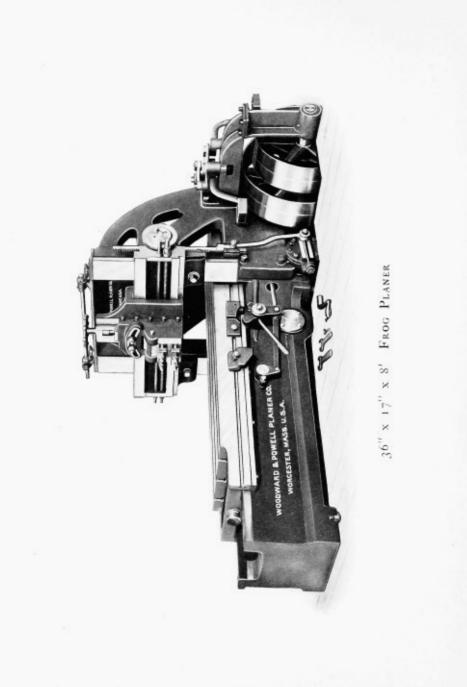
One head on cross-rail. One head on face of each housing. Automatic Feed Stop for each head. Planes three flanges at same time.

COUNTERSHAFT, 17-inch Planer—Tight and loose pulleys, 12 inches diameter, 4 inches face, each. Should revolve 1912 times per minute to move table one foot per minute cutting speed.

COUNTERSHAFT, 22-inch Planer—Tight and loose pulleys, 16 inches diameter, 7 inches face, each. Should revolve 18 times per minute to move table *one foot* per minute cutting speed.

Each side-head can be raised or lowered independently or together by the use of the hand-wheel and shaft on top of planer

Travel of heads can be stopped automatically at any point



The most powerful Planer of this type built Great Efficiency

RAILROAD FROG AND CROSSING PLANER

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Ultra	36 in.	17 in.	8 ft.	24000	\$
Umbel	36 "	17 "	9 "	25400	\$
Unicorn	36 "	17 "	10 "	26800	\$
Union	36 "	17 "	11 "	28200	\$
Unit	36 "	17 "	12 "	29600	\$
Utter	36 "	17 "	Any 1	Length	

Add to end of code-word the letter:

X if extra head on cross-rail is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 24 inches diameter, 8 inches face, each. Should revolve 23 times per minute to move table one foot per minute cutting speed.

Quadruple Geared			5	tee	l Tab	le Rac	k	
S	teel	Gears			P	All Box	es Lin	ed
Superior	in	every	respect	to	any	other	Frog	and

Crossing Planer made



Woodward & Powell Planer Co., Worcester, Mass., U. S. A.

The most powerful planer of this type made, and will produce the greatest quantity of work

RAILROAD SWITCH-POINT PLANER

CODE WORD	Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
Ureter	36 in.	17 in.	14 ft.	32400	\$
Uranus	36 "	17 "	15"	33800	\$
Urban	36 "	17"	16"	35200	\$
Useful	36 "	17"	18 "	38000	\$
Usher	36 "	17 "	20 "	40800	\$
Uveous	36 "	17 "	Any 1	Length	

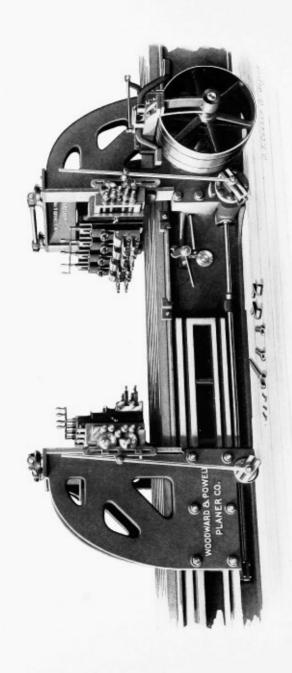
Add to end of code-word the letter:

X if extra head on cross-rail is wanted. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 18 inches diameter, 10 inches face, each. Should revolve 25 times per minute to move table one foot per minute cutting speed.

Quintuple Geared	Steel Table Rack
Steel Gears	All Boxes Lined

Superior in every respect to any other Switch-point Planer made



46" x 15" DUPLEX PLANER

Designed for textile machinery works. No time lost; cutting all the time. Table runs same speed both ways

DUPLEX PLANER

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
46 in.	15 in.	16 ft.	30000	\$
46 "	15 "	18 "	33500	\$
46 "	15 "	20 "	37000	\$
46 "	15 "	22 "	40500	\$
46 "	15 "	24 "	44000	\$
46 "	15 "	26 "	47500	\$
46 "	15 "	28 "	51000	\$
46"	15 "	30"	54500	\$

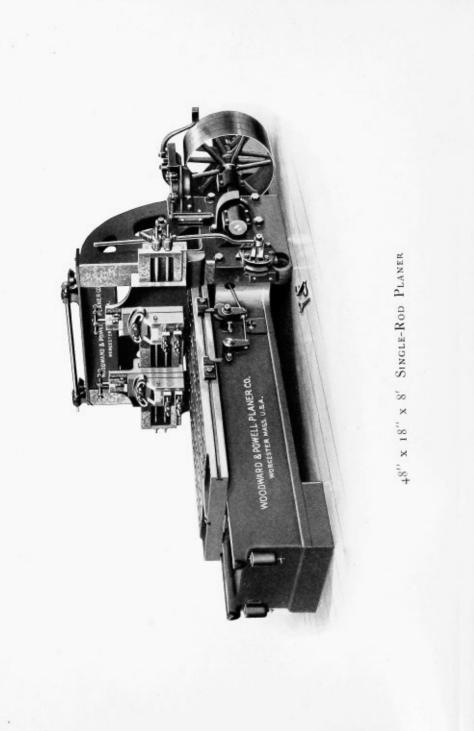
Two pairs housings; both pairs stationary, or one pair adjustable along the bed. One to four heads on each cross-rail.

Extra head for each cross-rail. Price, \$

6

COUNTERSHAFT—Tight and loose pulleys, 14 inches diameter, 6 inches face, each. Should revolve 111/2 times per minute to move table one foot per minute cutting speed.

and can plane the *full* length of table between pockets. Independent hand and power cross feed for each head.



Will receive two locomotive rods and plane the head at one end of each at the same time.

Can furnish this planer with head on face of each

LOCOMOTIVE CONNECTION-ROD PLANER. SINGLE

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
48 in.	18 in.	8 ft.	30000	\$
48 "	18 "	9"	31200	\$
48 "	18 "	10 "	32400	\$
48 "	18 "	11 "	33600	\$
48 "	18 "	12 "	34800	\$
48 "	18 "	14 "	36000	\$

One pair stationary housings. Can plane pieces full length of table between pockets; table has quick return.

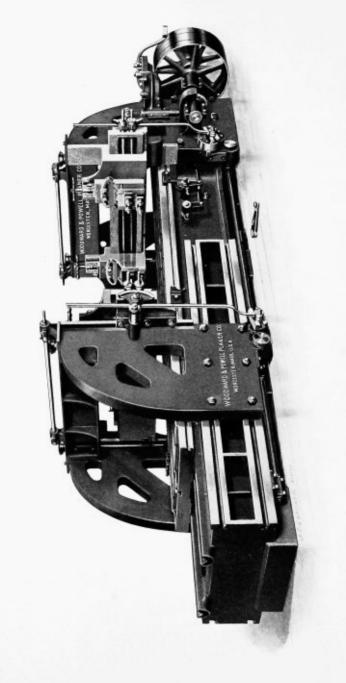
Extra head for cross-rail. Price, \$

Additional price for each side-head, \$

COUNTERSHAFT—Tight and loose pulleys, 14 inches diameter, 5 inches face, each. Should revolve 13¹/₄ times per minute to move table *one foot* per minute cutting speed.

housing, with independent power vertical feed for each head, and hand feed for each head.

Power and hand horizontal feed, and hand vertical feed for heads on cross-rail.



48" x 18" x 16' DOUBLE-ROD PLANER

We build the largest planer of this type made. Will receive two locomotive rods, and plane the head on each end of both rods at the same time. Can furnish this

DUPLEX PLANER

LOCOMOTIVE CONNECTION-ROD PLANER

Planes 48 inches in width, 18 inches in height; length of table, 16 feet. Will plane connecting-rods $3\frac{1}{2}$ to 11 feet in length.

Two pairs of housings—one pair stationary and one pair adjustable along the bed. One cross-rail on each pair of housings. Two heads on each cross-rail.

Weight about 48,000 lbs. Price, \$

Additional price for each side-head, \$

COUNTERSHAFT—Tight and loose pulleys, 14 inches diameter, 5 inches face, each. Should revolve 13¹/₄ times per minute to move table *one foot* per minute cutting speed.

planer with *head on face of each bousing* with independent power vertical feed for each head, and hand feed for each head.

Power and hand horizontal feed, and hand vertical feed for heads on cross-rail.



A very handy planer for works that have large and small pieces to plane, but do not require a number of

EXTENSION PLANER

When housings are set at nearest point to each other, the distance between is 48 inches.

When the back housing is extended or moved to the farthest point from the front housing, the distance between is 72 inches.

		'lane in Vidth		Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
48	to	72	in.	60 in.	. 12 ft.	35500	\$
48	**	72	"	60 "	14 "	38000	\$
48	"	72	"	60"	16 "	40500	\$
48	"	72	**	60 "	18 "	43000	\$
48	"	72	**	60 "	20 "	45500	\$
48	"	72	**	60 "	22 "	48000	\$
48	"	72	**	60 "	24 "	50500	\$
48	**	72	"	60"	26 "	53500	\$

Extra head for cross-rail. Price, \$

Extra head for housing, each. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 24 inches diameter, 6 inches face, each. Should revolve 131/2 times per minute to move table *one foot* per minute cutting speed.

planers. This design of planer is first-class for a jobbing shop.



This planer can be made with housings that are higher, so as to admit more than 18 inches under the cross-rail.

81" x 18" PLANER

DESIGNED FOR PRINTING-PRESS

MANUFACTURING

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
81 in.	18 in.	12 ft.	33000	\$
81 "	18 "	14 "	37000	\$
81 "	18 "	16 "	41000	\$
81 "	18 "	18 "	45000	\$
81 "	18 "	20 "	49000	\$
81 "	18 "	24 "	57000	\$
	Contrast.			

Extra head on cross-rail. Price, \$

Extra head on front housing. Price, \$

Extra head on back housing. Price, \$

COUNTERSHAFT-Tight and loose pulleys, 18 inches diameter, 6 inches face, each. Should revolve 19 times per minute to move table one foot per minute cutting speed.

Hand and independent power feed for each head on cross-rail. Hand and power vertical feed for head on each housing.



This planer can be made with housings that are higher so as to admit more than 18 inches under the cross-rail.

87 X 18 PLANER

DESIGNED FOR PRINTING-PRESS

MANUFACTURING

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
87 in.	18 in.	12 ft.	40000	\$
87 "	18 "	14 "	45000	\$
87 "	18 "	16 "	50000	5
87 "	18 "	18 "	55000	\$
87 "	18 "	20 "	60000	\$
87 "	18 "	24 "	70000	\$

Price, \$

Extra head on cross-rail.

Extra head on front housing. Price, \$

Extra head on back housing. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 18 inches diameter, 8 inches face, each. Should revolve 19 times per minute to move table one foot per minute cutting speed.

Hand and independent power feed for each head on cross-rail. Hand and power vertical feed for head on each housing.



This planer can be made with housings that are higher so as to admit of 46 inches under the cross-rail.

Hand and independent power feed for each head on

96" x 24" PLANER

DESIGNED FOR SPECIAL WORK

Plane in Width	Plane in Height	Plane in Length	Weight About	Price with One Head on Cross-Rail
96 in.	24 in.	12 ft.	45000	\$
96 "	24 "	14 "	51000	\$
96 "	24 "	16 "	57000	\$
96 "	24 "	18 "	63000	\$
96 "	24 "	20 "	69000	\$
96 "	24 "	24 "	81000	\$
-				

Extra head on cross-rail. Price, \$

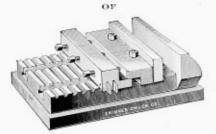
Extra head on front housing. Price, \$

Extra head on back housing. Price, \$

COUNTERSHAFT—Tight and loose pulleys, 18 inches diameter, 8 inches face, each. Should revolve 19 times per minute to move table *one foot* per minute cutting speed.

cross-rail. Hand and power vertical feed for head on face of each housing.

PRICE LIST AND DIMENSIONS



SQUARE BASE CHUCK

Size Chuck No.	Price	Length of Jaw	Depth of Jaw	Jaws will Open	Space Required
6	\$20.00	7 in.	1 1/2 in.	312 in.	714 x 11 in.
8	25.00	9 **	1 7/8 **	5 **	9 x 1 2 1/2 **
10	30.00	11 **	238 "	6 ''	11 x 15 **
12	35.00	13 ''	238 **	8 **	13 X 17 **
15	45.00	1512 **	2 1/2 **	912 **	15½ x 21 **
18	55.00	1812 **	231 **	111/1 "	181/2 x 24 **
24	75.00	24 14 **	234 **	16 **	24 1/2 x 28 "
30	100.00	3014 **	234 ···	21 1/2 **	3014 x 34 "



ROUND SWIVEL BASE CHUCK

Size Chuck No.	Price	Length of Jaw	Depth of Jaw	Jaws will Open	Space Required
6	\$25.00	7 in.	1 1/2 in.	3 1/2 in.	10 in.
8	30.00	9 **	1.78 **	5 **	121/2 **
10	36.00	11 **	238 **	6 "	1455 **
12	40.00	13 ''	238 **	8	1631
15	50.00	1515 **	2 1/2 **	912 **	20 **
18	60.00	181/2 **	234 ""	111/2 11	23 **
24	90.00	24 1/4 **	234 **	16 **	27
30	120.00	30 14 **	2 ³ 4 "	2112 **	34 "

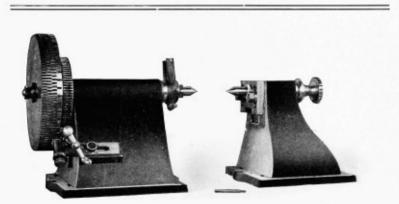
PLANER CENTERS



13 SWING

Index consisting of five circular plates or disks, each $\frac{1}{16}$ inch thick and $7\frac{1}{4}$ inches diameter, which are accurately cut with 44, 52, 56, 90, and 96 notches, respectively.

Weight, 85 lbs. Price, \$38.



20 SWING

Index consisting of four circular plates or disks, each 1/8 inch thick and 12 inches diameter, which are accurately cut with 48, 110, 126, and 140 notches, respectively.

Weight, 210 lbs. Price, \$60.

